

Date: Tuesday, 12/5/2006 1:49:33 PM
 Ser: Kim Johnston

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	OUTBOARD BRACKET KIT (3)
Job Number :	29834		
Estimate Number :	12231		
P.O. Number :	N/A	Part Number :	D407302011
This Issue :	12/5/2006	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Number :	N/A
First Issue :	N/A	Project Number :	N/A
Previous Run :	N/A	Drawing Revision :	N/A
	Type :	Material :	N/A
	PURCHASED PARTS	Due Date :	12/18/2006
Written By :		Qty:	1
Checked & Approved By :	<i>JA 06/12/05</i>	Um:	Each
Comment :	Est. A94.03.07 New issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Type label per PPP D407-302-011 CHG 001

2.0	D2012107	Clevis
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Clevis

Pick:

Qty	Part Number	Description	Batch
2	D2012-107	Clevis	B27522 ✓

3.0	D2022101	Spacer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Spacer

Pick:

Qty	Part Number	Description	Batch
4	D2022-101	Spacer	B25815 ✓

4.0	D26905	Lanyard ass'y
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Lanyard ass'y

Pick:

Qty	Part Number	Description	Batch
6	D2690-5	Lanyard	B25836 ✓

AB 06/12/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D2846

Support Arm



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Support Arm

Pick

Qty Part Number Description Batch

3 D2846 Support Arm

B14246A ✓

6.0

D2847

Lug



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Lug

Pick:

Qty Part Number Description Batch

12 D2847 Lug

B21196 ✓

7.0

D2848

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Strut

Pick:

Qty Part Number Description Batch

1 D2848 Strut

B12686 ✓

8.0

BLBS020

Pip Pin



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pip Pin

Pick:

Qty Part Number Description Batch

6 BLBS-020 Pip pin

M16404 ✓

9.0

AN35A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

Pick:

Qty Part Number Description Batch

6 AN3-5A Bolt

M15205 ✓

PB 06/12/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

AN410A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Pick:

Qty Part Number Description Batch

2 AN4-10A Bolt

M17073 ✓

11.0

AN414A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bolt

Pick:

Qty Part Number Description Batch

1 AN4-14A Bolt

M100188 ✓

12.0

AN417A

Bolt



Comment: Qty.: 11.0000 Each(s)/Unit Total : 11.0000 Each(s)

Bolt

Pick:

Qty Part Number Description Batch

11 AN4-17A Bolt

M101124 ✓

13.0

AN420A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bolt

Pick:

Qty Part Number Description Batch

1 AN4-20A Bolt

M16895 ✓

14.0

AN960JD10

Washer



Comment: Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s)

Washer

Pick:

Qty Part Number Description Batch

18 AN960JD10 Washer

M100743 ✓

B 006/12/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/12/13

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Part Number: D407302011

Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

AN960JD416

Washer



Comment: Qty.: 15.0000 Each(s)/Unit Total: 15.0000 Each(s)

Washer

Pick:

Qty Part Number Description Batch

15 AN960JD416 Washer 1102339 ✓

16.0

MS21042L3

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

Nut

Pick:

Qty Part Number Description Batch

6 MS21042L3 Nut (of L03) 1101917 ✓

17.0

MS21042L4

Nut



Comment: Qty.: 15.0000 Each(s)/Unit Total: 15.0000 Each(s)

Nut

Pick:

Qty Part Number Description Batch

15 MS21042L4 Nut (of L04) 119185 ✓

QB OG 1/12/11

18.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

12/4/12 (1)

19.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Package as per PPP D407-302-011

Identify and Stock

Location: NEWB

12/4/12 (1)

20.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

12/6/12 (1)

Job Completion



12/6/12

W/O:		WORK ORDER CHANGES					
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>A</i>	DRAWN BY <i>A</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>UP</i>	APPROVED <i>A</i>	DRAWING NO. D407-302	REV. A SHEET 1 OF 1
DATE 01.02.23		TITLE OUTBOARD BRACKET KITS	SCALE NTS
A	01.02.23	NEW ISSUE	

Qty -011	Qty -013	Part No.	Description
X		D407-302-011	OUTBOARD BRACKET KIT (3), 206L/L1/L3/L4/407
	X	D407-302-013	OUTBOARD BRACKET KIT (2), 206A/B
2	2	D2012-107	CLEVIS
4	4	D2022-101	SPACER
6	4	D2690-5	LANYARD
3	2	D2846	SUPPORT ARM
12	8	D2847	LUG
1		D2848	STRUT
	1	D2997	STRUT
6	4	BLBS-020 (OR BLRS-020 OR BLC4BA15S OR BLC4RA15S)	PIP PIN
6	4	AN3-5A	BOLT
2	2	AN4-10A	BOLT
1	1	AN4-14A	BOLT
11	7	AN4-17A	BOLT
1	1	AN4-20A	BOLT
18	12	AN960JD10	WASHER
15	11	AN960JD416	WASHER
6	4	MS21042-3 (OR MS21042L3)	NUT
15	11	MS21042-4 (OR MS21042L4)	NUT

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WITHOUT NOTICE
WORK ORDER
NO. 29834

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